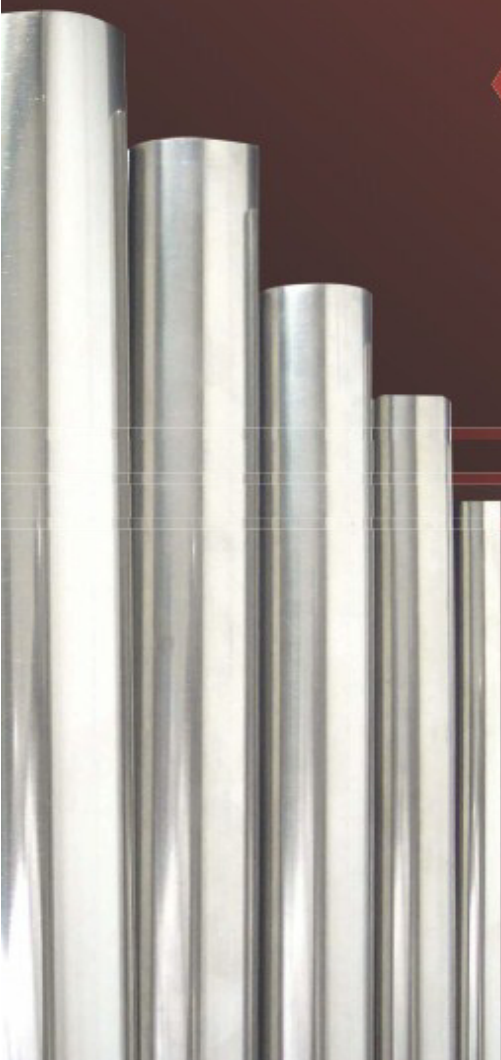


Company Profile



INDO SIAM INDUSTRIES (PVT) LIMITED

PROFILE

*Indo Siam Industries (Pvt) Ltd . , is the only manufacturer of Stainless Steel Tubes & Accessories in Sri Lanka, under the brand name “ **Toyoki** ” Since 2005.*

*Using the best Raw Material supplied by M/s. Hisar Metal Industries and by utilizing the state of the art manufacturing technologies “ **Toyoki** ” has established a prime place in the domestic and neighboring export markets.*



Welded Stainless Steel Round Tubes

No.	Out side Diameter	Wall Thickness (mm)					
		0.80	0.09	1.00	1.20	1.50	2.00
1	1/2"	*	*	*	*	*	*
2	5/8"	*	*	*	*	*	*
3	3/4"	*	*	*	*	*	*
4	1"	*	*	*	*	*	*
5	1, 1/4"	*	*	*	*	*	*
6	1, 1/2"	*	*	*	*	*	*
7	2"			*	*	*	*
8	2, 1/2"				*	*	*

Welded Stainless Steel Square & Rectangular sections

No.	Size	Wall Thickness (mm)					
		0.80	0.09	1.00	1.20	1.50	2.00
1	3/4" x 3/4"	*	*	*	*	*	*
2	1" x 1"	*	*	*	*	*	*
3	1" x 1, 1/4"	*	*	*	*	*	*
4	1" x 1, 1/2"	*	*	*	*	*	*
5	2" x 1"	*	*	*	*	*	*

Chemical Composition of the Raw Material

Stainless Steel Grade AISI	C Max.	Si Max.	Mn. Max.	Cr.	Ni	P Max.	S Max.	Other Elements
202	0.08	1	7.5 / 10.00	17.00 / 19.00	4.00 / 6.00	0.06	0.03	-
301	0.15	1	2	16.00 / 18.00	6.00 / 8.00	0.045	0.03	-
304	0.08	75	2	18.00 / 20.00	8.00 / 10.50	0.045	0.03	-
304 L	0.03	0.75	2	18.00 / 20.00	8.00 / 12.00	0.045	0.03	-
316	0.08	0.75	2	16.00 / 18.00	10.00 / 14.00	0.045	0.03	Mo:2.00 / 3.00
316 L	0.03	0.75	2	16.00 / 18.00	10.00 / 14.00	0.045	0.03	Mo:2.00 / 3.00
321	0.08	0.75	2	17.00 / 19.00	9.00 / 12.00	0.045	0.03	Ti : 5X % C min.
409 M	0.03	1	1	10.50 / 12.50	1.00 max	0.03	0.03	Ti : 0.75 max
410 S	0.8	1	1	11.50 / 13.50	0.60 max	0.04	0.03	-
420	0.35	1	1	12.00 / 14.00	0.75 max	0.04	0.03	-
430	0.12	1	1	16.00 / 18.00	0.75 max	0.04	0.03	-
J4(1%Ni)	0.1	0.75	8.50/10.00	15.00/ 16.00	1.2 max	0.09	0.03	-
JT	0.1	0.3	10.00/11.00	14.00 / 15.00	0.25 max	0.09	0.03	-

Stainless Steel Accessories

No.	Size	Bend	Ball	Cup	End cap
1	1/2"	*	*		
2	5/8"	*	*	*	*
3	3/4"	*	*	*	*
4	1"	*	*	*	*
5	1, 1/4"	*	*	*	*
6	1, 1/2"	*	*	*	*
7	2"	*	*	*	*
8	2, 1/2"	*	*	*	*



RINGS



HOLE BALL



CUP



ELBOW



BALL WITH CUP



BALL



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